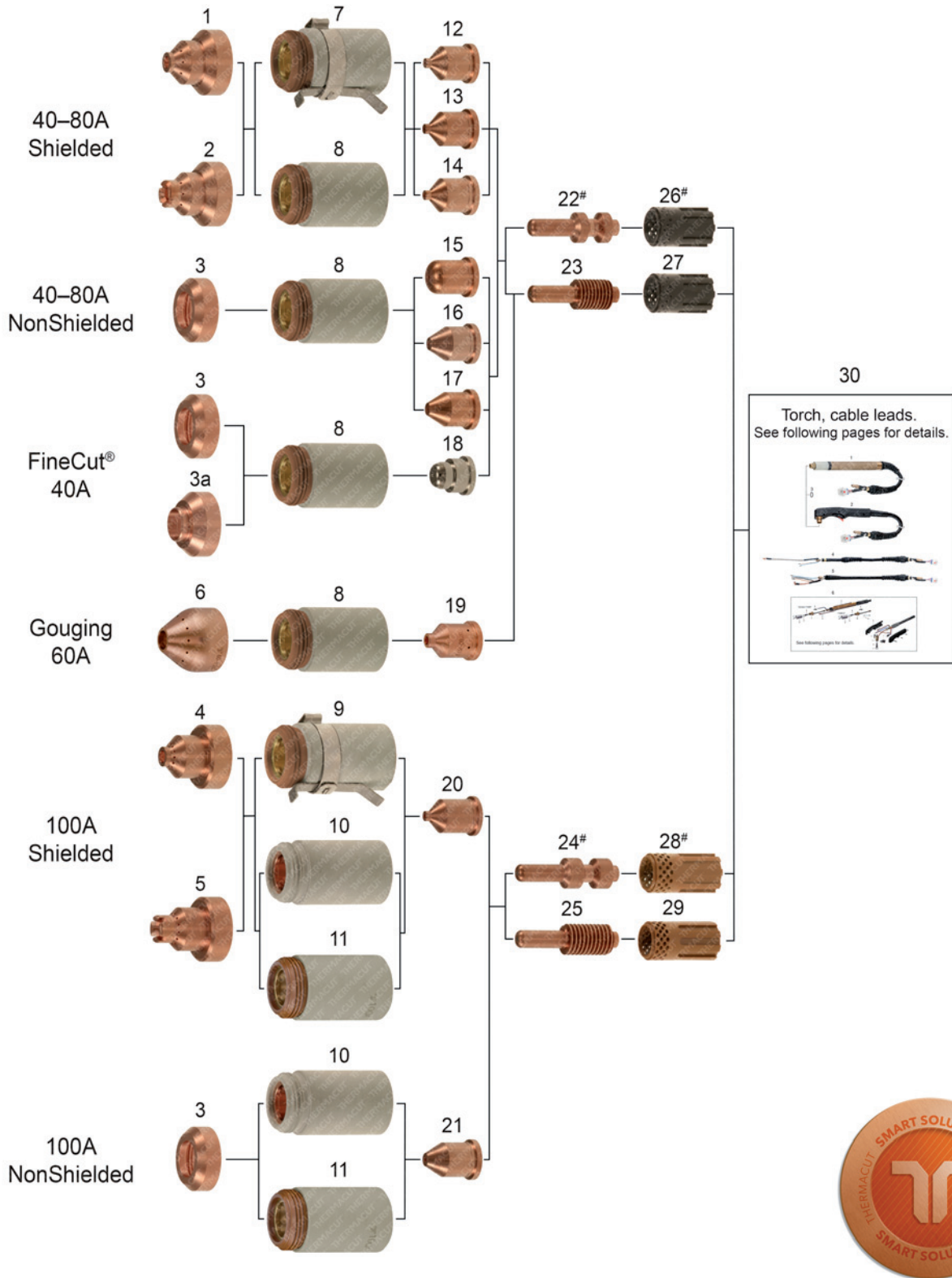


REPLACEMENT PARTS SUITABLE FOR Hypertherm®

POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™



Last update of this page: 02/05/2018. See Revision history for details.

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REPLACEMENT PARTS SUITABLE FOR Hypertherm®

**POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™**

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9831	120930-UR	Shield, Machine 40A/60A/80A	1	16.	T-4572	220007	Nozzle 60A Extended	5
2.	T-9830	120929-UR	Shield, Hand 40A/60A/80A	1	17.	T-3892	120980	Nozzle 80A Extended	5
3.	T-4188	120979	Deflector 40A/60A/80A/100A	1	18.	T-9998	220329	Nozzle 40A FineCut®	5
3a.	T-10410	220325 OEM	Deflector, CE 40A FineCut®	1	19.	T-11300	220059	Nozzle Gouging 60–80A	5
4.	T-9832	220047-UR	Shield, Machine 100A	1	20.	T-8892	220011	Nozzle 100A	5
5.	T-9833	220065-UR	Shield, Hand 100A	1	21.	T-4190	220064	Nozzle 100A Extended	5
6.	T-11299	120977	Shield Gouging 60–100A	1	#22.	T-4454#	120926-UR	Electrode 40A/60A/80A Long Life	5
7.	T-12067	220061	Retaining Cap, Ohmic 40A/60A/80A	1	23.	T-8401	120926	Electrode 40A/60A/80A	5
8.	T-12066	120928	Retaining Cap 40A/60A/80A	1	#24.	T-4455#	220037-UR	Electrode 100A, Long Life	5
9.	T-12071	220206	Retaining Cap, Ohmic 100A	1	25.	T-8872	220037	Electrode 100A	5
10.	T-9881	220048-UR	Retaining Cap 100A	1	#26.	T-4456#	120925-UR	Swirl Ring 40A/60A/80A Long Life	2
11.	T-8902	220048	Retaining Cap 100A	1	27.	T-8400	120925	Swirl Ring 40A/60A/80A	2
12.	T-3891	120932	Nozzle 40A	5	#28.	T-4457#	220051-UR	Swirl Ring 100A, Long Life	1
13.	T-8405	120931	Nozzle 60A	5	29.	T-11288	220051	Swirl Ring 100A	2
14.	T-3890	120927	Nozzle 80A	5	30.	Torch, cable leads. See following pages for details.			
15.	T-3889	220006	Nozzle 40A Extended	5					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
MUST BE USED ONLY AS THE SET OF ELECTRODE & SWIRL RING, LIKE SHOWN IN THE PICTURE (UR DESIGN VERSION OR OEM DESIGN VERSION), SET OFFERS LIFETIME LONGER UP TO 50%
SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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